

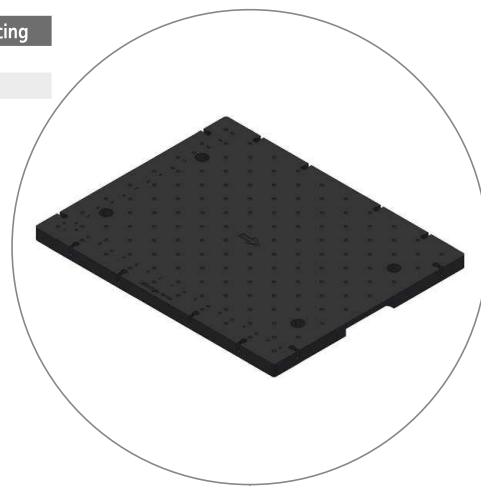
Manual Loading Stations for CMM MPS

Configuration steps - Manual loading stations for CMM

1. Pallet dimension and type

Part No.:	Available Sizes	Thickness	Maximum load	Thread	Thread grid pattern spacing
K551356	250 x 250 mm	25 mm	60kg	M6	25 x 25 mm
K551357	500 x 400 mm	25 mm	120 kg	M6	50 x 50 mm
K551358	600 x 600 mm	25 mm	250 kg	M6	50 x 50 mm

eco-fix^{plus} pallets for set-up of modular fixtures



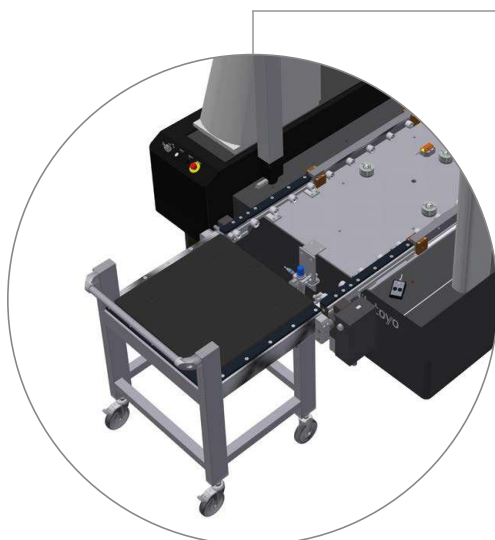
eco-fix^{plus} pallets for set-up of modular fixtures

2. MPS type according to pallet dimension and machine frame

MPS type	for pallets
MPS 60	250 x 250 mm
MPS 120	500 x 400 mm
MPS 250	600 x 600 mm

3. Pallet set-up option

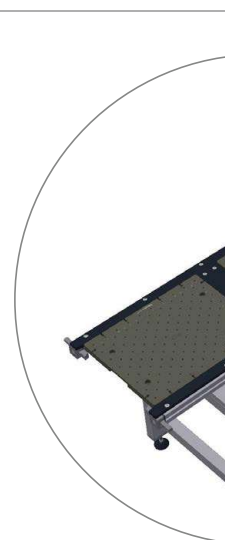
Name	Description	Number of pallets
PTT	Pallet Transport Trolley	Trolley option with docking unit
PST	Pallet Set-up Table	Fixed pallet table option
RST	Rotatable Pallet Set-up Table	Fixed rotatable table option
PSB	Pallet Station with Ball Rollers	Fixed pallet station option
PSS	Pallet Station with Shuttle transport	Fixed pallet station option



PTT Pallet Transport Trolley



PST Pallet Set-up Table



RST Rotatable